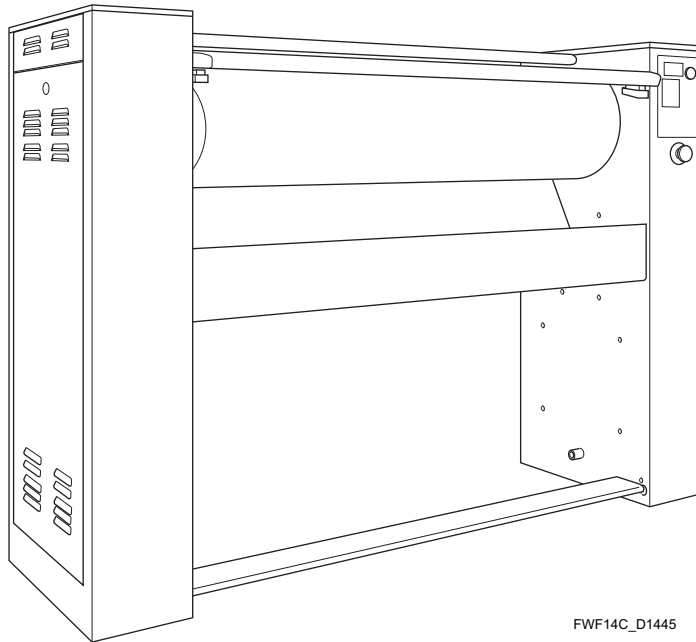


Flatwork Finisher

Refer to Page 3 for Model Numbers



FWF14C_D1445

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

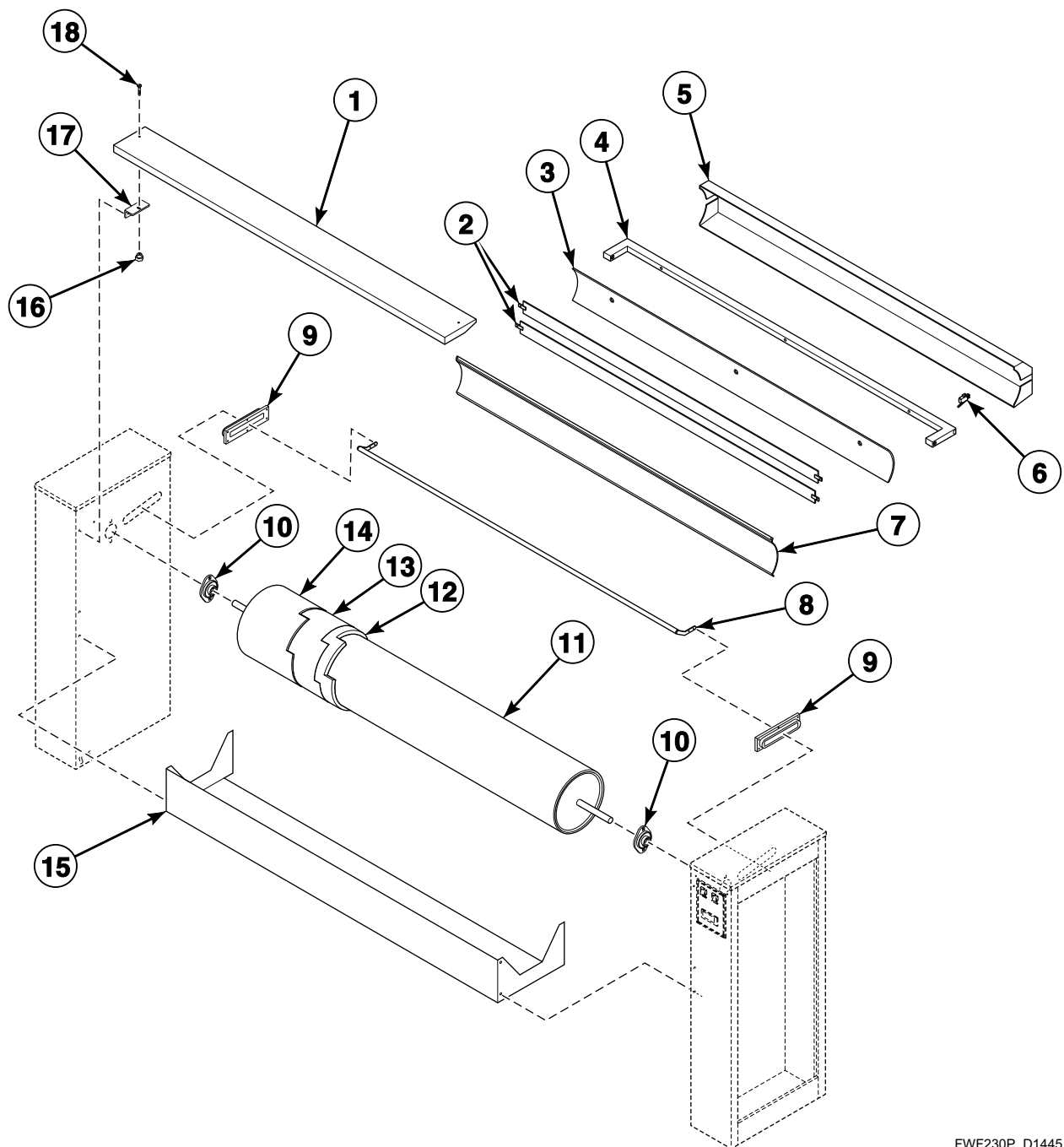
When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s).

Model Identification

Information in this manual is applicable to these flatwork finisher models:

IRI1000/20
IRI1000/25
IRI1200/20
IRI1200/25
IRI1400/25
IRI1400/25AV

Tray and Roller Assembly - Models IRI1000/20 and IRI1200/20 Through November 2012

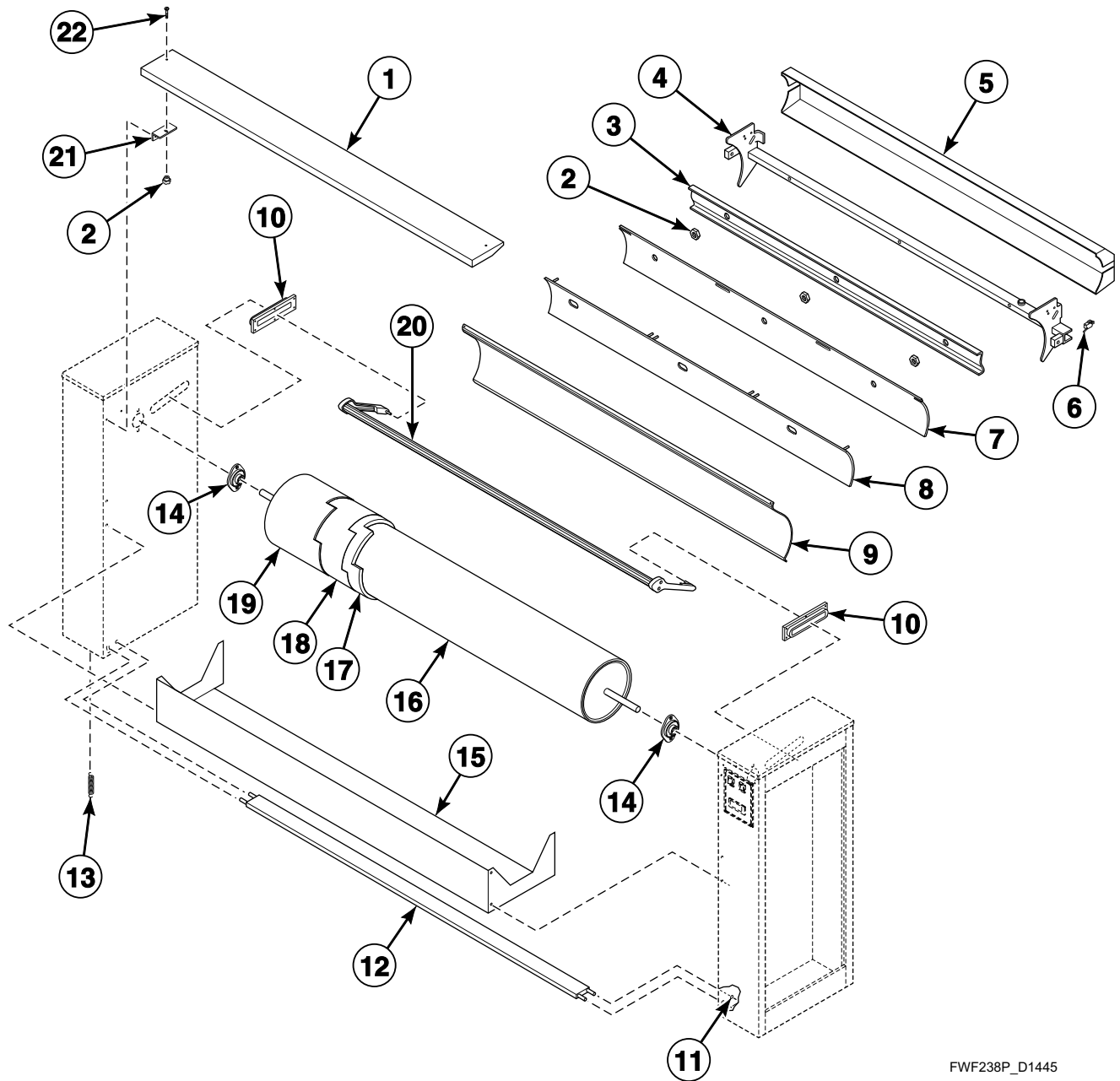


FWF230P_D1445

Tray and Roller Assembly - Models IRI1000/20 and IRI1200/20 Through November 2012

REF	PART NO.	DESCRIPTION	COMMENTS
1	GM609000003-01	Wooden Table	Model IRI1000/20
	GM609000003-02	Wooden Table	Model IRI1200/20
2	GM19526001	Heating Element	Model IRI1000/20; 230V
	GM37580085	Heating Element	Model IRI1000/20; 400V
	GM1047A009	Heating Element	Model IRI1200/20; 230V
	GM7580088	Heating Element	Model IRI1200/20; 400V
3	GM011012	Heating Element Lock	Model IRI1000/20
	GM012005	Heating Element Lock	Model IRI1200/20
4	GM011014	Ironing Support	Model IRI1000/20
	GM012007	Ironing Support	Model IRI1200/20
5	GM011004	Rear Cover	Model IRI1000/20
	GM012002	Rear Cover	Model IRI1200/20
6	GMCRO831537AX29	Finger Guard Microswitch	
7	GM490C00003-01	Ironing Plate	Model IRI1000/20
	GM490C00003-02	Ironing Plate	Model IRI1200/20
8	GM011011	Finger Guard	Model IRI1000/20
	GM012004	Finger Guard	Model IRI1200/20
9	GM011037	Slide Guide	
10	GMSBPFL204	Support	
11	GM011015R	Roller	Model IRI1000/20
	GM012008R	Roller	Model IRI1200/20
12	GMLACC	Steelwool	
13	GMM1000	Flannel	Model IRI1000/20
	GMM1200	Flannel	Model IRI1200/20
14	GMT1000	Ironing Cloth	Cotton; Model IRI1000/20
	GMT1200	Ironing Cloth	Cotton; Model IRI1200/20
	GMTN1000	Ironing Cloth	Nomex; Model IRI1000/20
	GMTN1200	Ironing Cloth	Nomex; Model IRI1200/20
15	GM0130037035	Slide	Model IRI1000/20
	GM0140017035	Slide	Model IRI1200/20
16	GMVC19230B-M5	Nut	Pommel for item 1
17	GM509000074	Table Support	
18	GM5010070	Screw	

Tray and Roller Assembly - Models IRI1000/20 and IRI1200/20 Starting November 2012



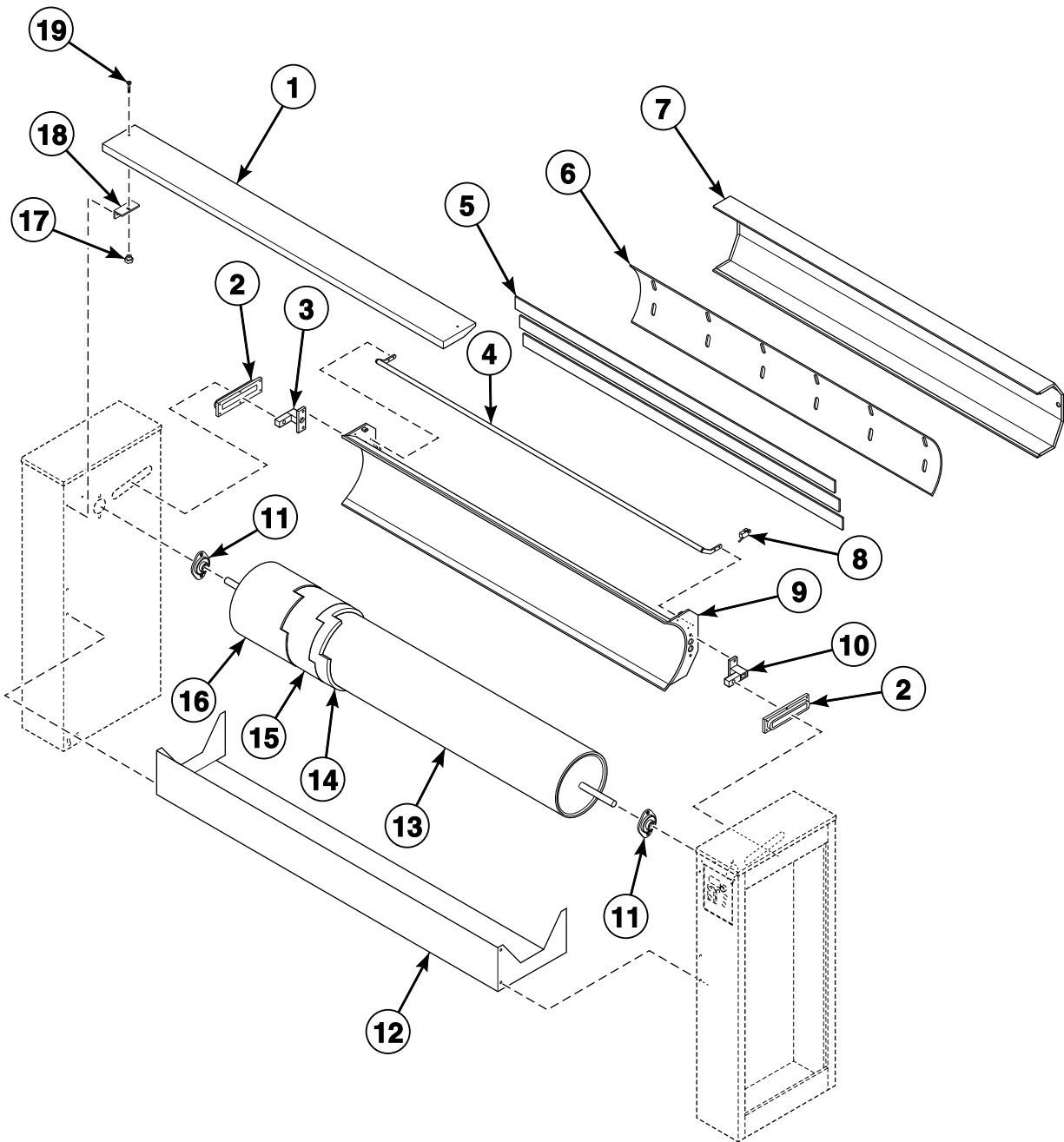
FWF238P_D1445

Tray and Roller Assembly - Models IRI1000/20 and IRI1200/20

Starting November 2012

REF	PART NO.	DESCRIPTION	COMMENTS
	GM580000035-01	Chest Assembly	Model IRI1000/20; Includes items 2-4, 6-9 and 20
	GM580000035-02	Chest Assembly	Model IRI1200/20; Includes items 2-4, 6-9 and 20
	GM710V-1841	Safety Thermostat	
	GM5060130	Thermostat Probe	
1	GM490000021-01	Wooden Table	Model IRI1000/20
	GM490000021-02	Wooden Table	Model IRI1200/20
2	GM5010173	Nut	
3	GM011021G	Bracket	Model IRI1000/20
	GM012010G	Bracket	Model IRI1200/20
4	GM490Z00033-01	Ironing Support	Model IRI1000/20
	GM490Z00033-02	Ironing Support	Model IRI1200/20
5	GM409V70144-01	Rear Cover	Model IRI1000/20
	GM409V70144-02	Rear Cover	Model IRI1200/20
6	GMCRO831537AX29	Finger Guard Microswitch	
7	GM409000145-01	Lock	Model IRI1000/20
	GM409000145-02	Lock	Model IRI1200/20
8	GM5060242	Heating Element	Model IRI1000/20
	GM5060243	Heating Element	Model IRI1200/20
9	GM490C00003-01	Ironing Plate	Model IRI1000/20
	GM490C00003-02	Ironing Plate	Model IRI1200/20
10	GM509000156-01	Slide Guide	
11	GM011034	Bushing	
12	GM690000044-01	Pedal	Model IRI1000/20
	GM690000044-02	Pedal	Model IRI1200/20
13	GM011044	Spring	
14	GMSBPFL204	Support	
15	GM0130037035	Slide	Model IRI1000/20
	GM0140017035	Slide	Model IRI1200/20
16	GM011015R	Roller	Model IRI1000/20
	GM012008R	Roller	Model IRI1200/20
17	GMLACC	Steelwool	
18	GMM1000	Flannel	Model IRI1000/20
	GMM1200	Flannel	Model IRI1200/20
19	GMT1000	Ironing Cloth	Cotton; Model IRI1000/20
	GMT1200	Ironing Cloth	Cotton; Model IRI1200/20
	GMTN1000	Ironing Cloth	Nomex; Model IRI1000/20
	GMTN1200	Ironing Cloth	Nomex; Model IRI1200/20
20	GM590000068-01	Finger Guard	Model IRI1000/20
	GM590000068-02	Finger Guard	Model IRI1200/20
21	GM509000143-01	Table Support	
22	GM5010070	Screw	

Tray and Roller Assembly - Models IRI1000/25 and IRI1200/25 Through May 2012



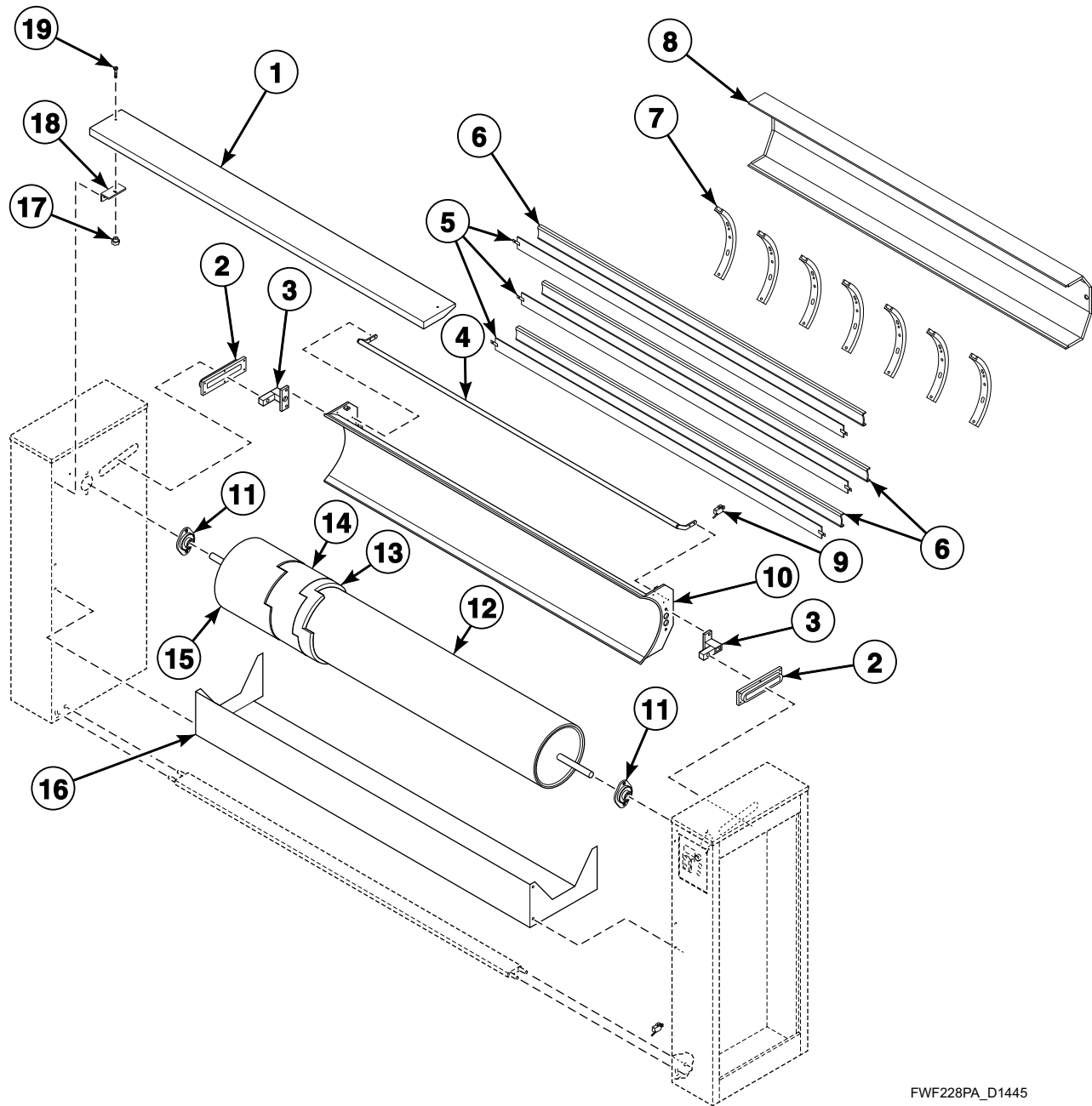
FWF226P_D1445

Tray and Roller Assembly - Models IRI1000/25 and IRI1200/25 Through May 2012

REF	PART NO.	DESCRIPTION	COMMENTS
1	GM609000003-03	Wooden Table	Model IRI1000/25
	GM609000003-04	Wooden Table	Model IRI1200/25
2	GM015031	Slide Guide	Black
	GM509000156-01	Slide Guide	White
3	GM015016SX	Ironing Plate Support	Left
4	GM490V90011-01	Finger Guard	Model IRI1000/25
	GM490V90011-02	Finger Guard	Model IRI1200/25
5	GM047A010	Heating Element	Model IRI1000/25
	GM047A009	Heating Element	Model IRI1200/25
6	GM015014	Heating Element Lock	Model IRI1000/25
	GM016006	Heating Element Lock	Model IRI1200/25
7	GM028001	Rear Cover	Model IRI1000/25
	GM029001	Rear Cover	Model IRI1200/25
8	GMCRO831537AX29	Finger Guard Microswitch	
9	GM490C00005	Ironing Plate	Model IRI1000/25
	GM490C00006	Ironing Plate	Model IRI1200/25
10	GM015016DX	Ironing Plate Support	Right
11	GMSBPFL204	Support	
12	GM590100001	Slide	Model IRI1000/25
	GM590100002	Slide	Model IRI1200/25
13	GM015018R	Roller	Model IRI1000/25
	GM016010R	Roller	Model IRI1200/25
14	GMLACC	Steelwool	
15	GMM10025	Flannel	Model IRI1000/25
	GMM12025	Flannel	Model IRI1200/25
16	GMT10025	Ironing Cloth	Model IRI1000/25
	GMT12025	Ironing Cloth	Model IRI1200/25
	GMTN10025	Nomex Ironing Cloth	Model IRI1000/25
	GMTN12025	Nomex Ironing Cloth	Model IRI1200/25
17	GMVC19230B-M5	Nut	
18	GM509000074	Table Support	
19	N/A	Screw	

N/A = Part no longer available

Tray and Roller Assembly - Models IRI1000/25 and IRI1200/25 Starting May 2012

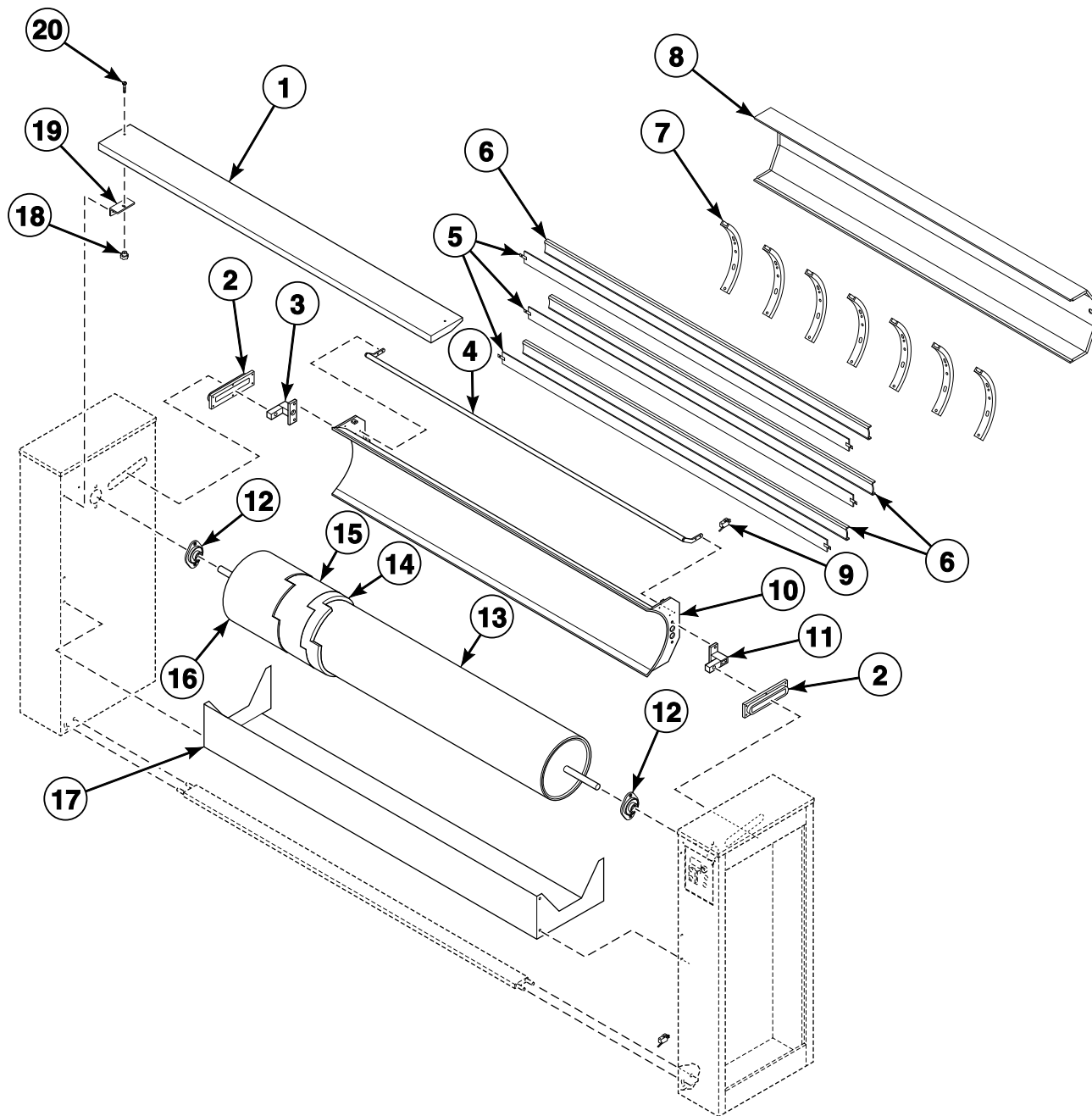


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Tray and Roller Assembly - Models IRI1000/25 and IRI1200/25 Starting May 2012

REF	PART NO.	DESCRIPTION	COMMENTS
1	GM609000003-03	Wooden Table	Model IRI1000/25
	GM609000003-04	Wooden Table	Model IRI1200/25
2	GM015031	Slide Guide	Black
	GM509000156-01	Slide Guide	White
3	GM590Z00072-01	Ironing Plate Support	
4	GM490V90011-01	Finger Guard	White; Model IRI1000/25
	GM590000068-03	Finger Guard	Gray; Model IRI1000/25
	GM490V90011-02	Finger Guard	White; Model IRI1200/25
	GM590000068-04	Finger Guard	Gray; Model IRI1200/25
5	GM1FZES047A010	Heating Element	Model IRI1000/25
	GM1FZES047A009	Heating Element	Model IRI1200/25
6	GM409000112-01	Clamp	Model IRI1000/25
	GM409000112-02	Clamp	Model IRI1200/25
7	GM026012	Clamp	
8	GM409V70109-01	Rear Cover	Model IRI1000/25
	GM409V70109-02	Rear Cover	Model IRI1200/25
9	GMCRO831537AX29	Finger Guard Microswitch	
10	GM490C00004-11	Ironing Plate	Model IRI1000/25
	GM490C00004-12	Ironing Plate	Model IRI1200/25
11	GMSBPFL204	Support	
12	GM015018R	Roller	Model IRI1000/25
	GM016010R	Roller	Model IRI1200/25
13	GMLACC	Steelwool	
14	GMM10025	Flannel	Model IRI1000/25
	GMM12025	Flannel	Model IRI1200/25
15	GMT10025	Ironing Cloth	Model IRI1000/25
	GMTN10025	Nomex Ironing Cloth	Model IRI1000/25
	GMT12025	Ironing Cloth	Model IRI1200/25
	GMTN12025	Nomex Ironing Cloth	Model IRI1200/25
16	GM590V70054-01	Slide	Model IRI1000/25
	GM590V70054-02	Slide	Model IRI1200/25
17	GM5010173	Nut	
18	GM509000143-01	Table Support	
19	GM752Z6X16	Screw	

Tray and Roller Assembly - Models IRI1400/25 and IRI1400/25AV



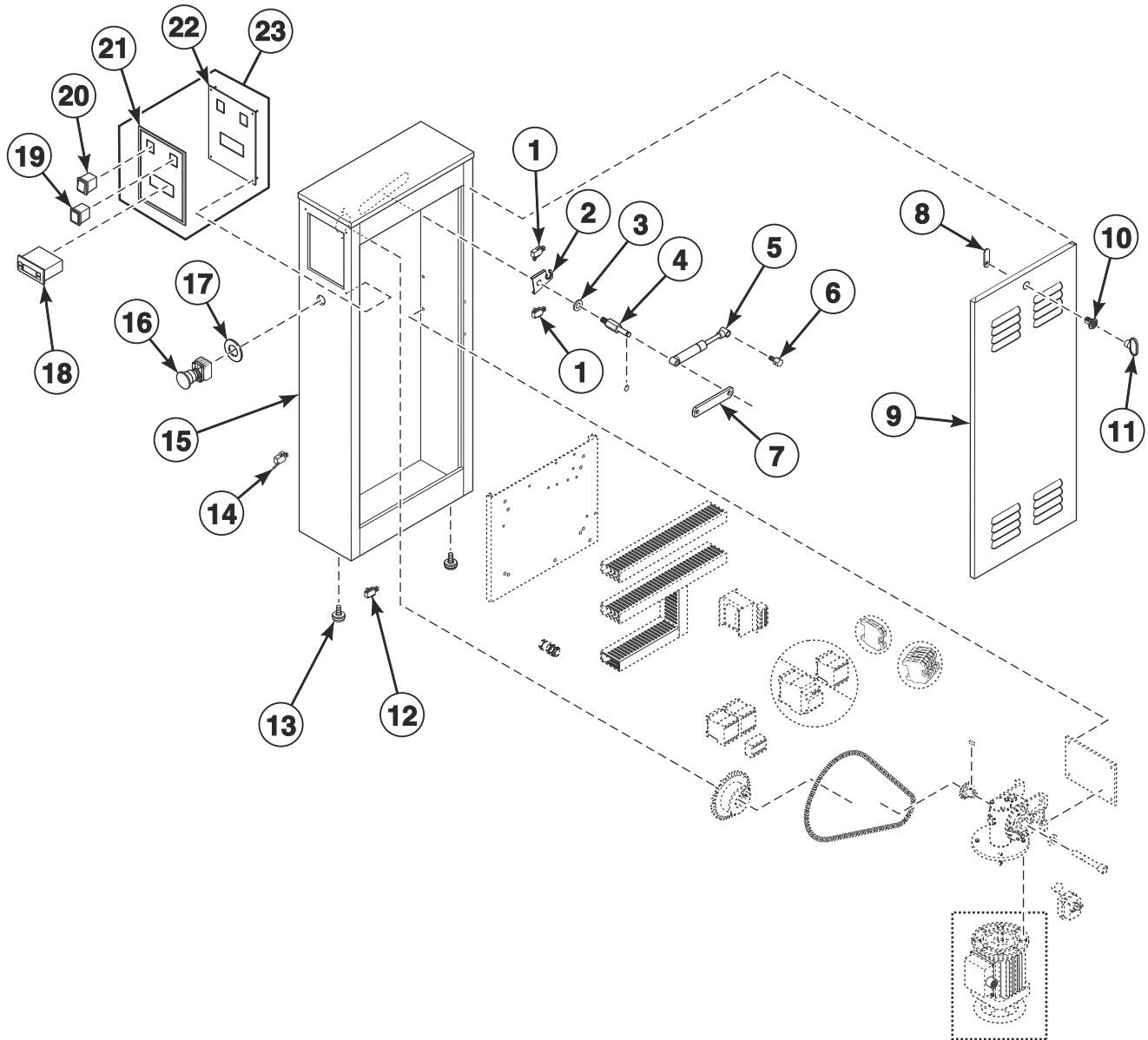
FWF228P_D1445

Tray and Roller Assembly - Models IRI1400/25 and IRI1400/25AV

REF	PART NO.	DESCRIPTION	COMMENTS
1	GM609000003-05	Wooden Table	Models through May 2012
	GM490000021-05	Wooden Table	Models starting May 2012
2	GM015031	Slide Guide	Black
	GM509000156-01	Slide Guide	White
3	GM015016SX	Ironing Plate Support	Models through May 2012; Left
	GM590Z00072-01	Ironing Plate Support	Models starting May 2012
4	GM490V90011-03	Finger Guard	White
	GM590000068-05	Finger Guard	Gray
5	GM1FZES047A005	Heating Element	
6	GM026011	Clamp	Models through May 2012
	GM409000112-03	Clamp	Models starting May 2012
7	GM026012	Clamp	
8	GM017004	Rear Cover	Models through May 2012
	GM409V70109-03	Rear Cover	Models starting May 2012
9	GMCRO831537AX29	Finger Guard Microswitch	
10	GM490C00007	Ironing Plate	Models through May 2012
	GM490C00004-13	Ironing Plate	Models starting May 2012
11	GM015016DX	Ironing Plate Support	Models through May 2012; Right
	GM590Z00072-01	Ironing Plate Support	Models starting May 2012
12	GMSBPFL204	Support	Model IRI1400/25
	GM027034	Support	Model IRI1400/25AV
13	GM026010R	Roller	Model IRI1400/25
	GM033003R	Roller	Model IRI1400/25AV
14	GMLACC	Steelwool	
15	GMM1400ES	Flannel	
16	GMT1400ES	Ironing Cloth	
	GMTN1400ES	Nomex Ironing Cloth	
17	GM590100003	Slide	Models through May 2012
	GM590V70054-03	Slide	Models starting May 2012
18	GMVC19230B-M5	Nut	Models through May 2012
	GM5010173	Nut	Models starting May 2012
19	GM509000074	Table Support	Models through May 2012
	GM509000143-01	Table Support	Models starting May 2012
20	N/A	Screw	Models through May 2012
	GM752Z6X16	Screw	Models starting May 2012

N/A = Part no longer available

Frame Assembly - Models IRI1000/20 and IRI1200/20 (Drawing 1 of 2)

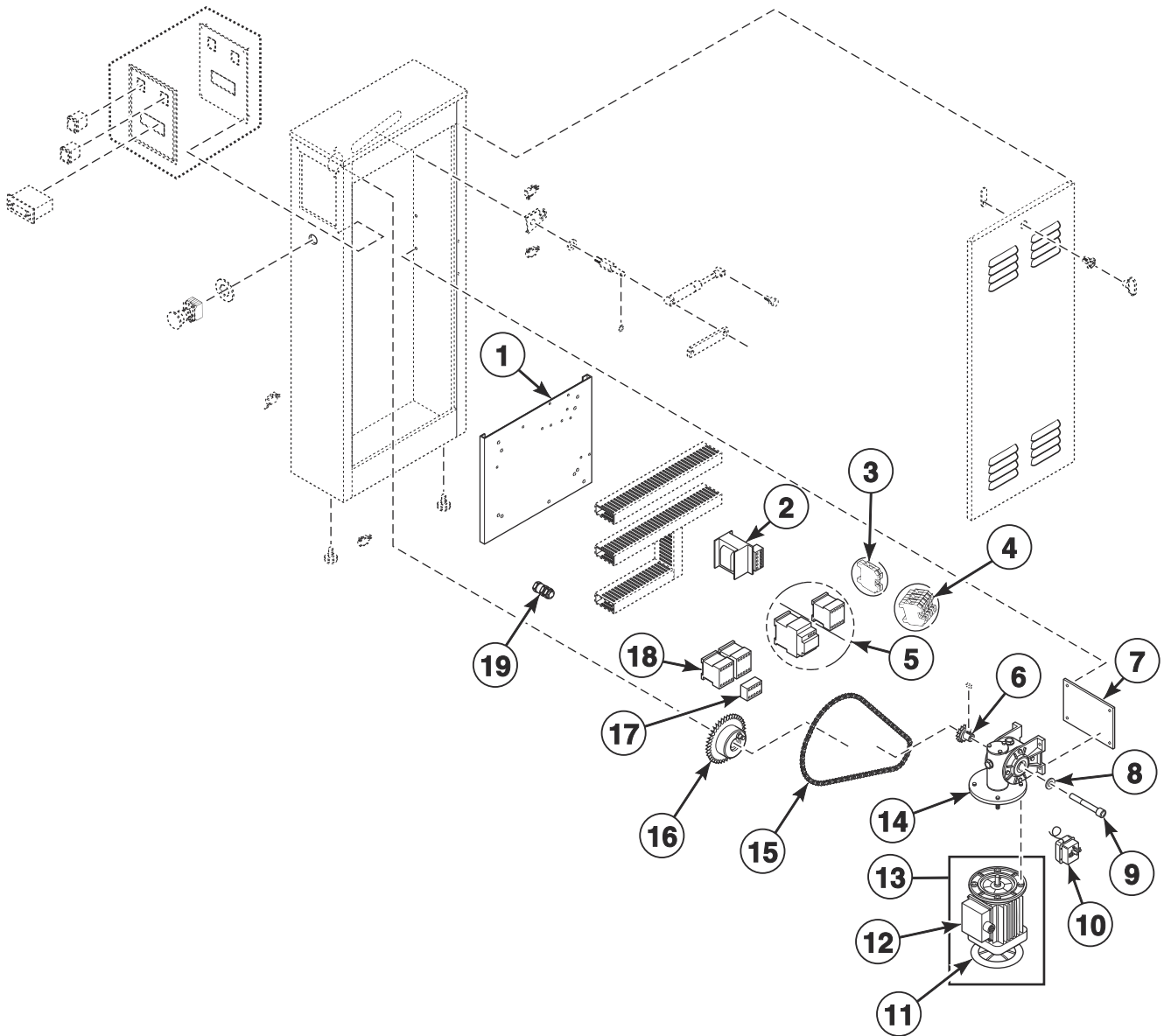


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Frame Assembly - Models IRI1000/20 and IRI1200/20 (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	GMCRO831613ER24	Ironing Plate Microswitch	
2	GM011008DX	Microswitch Plate	Metal; Right
	GM011008SX	Microswitch Plate	Metal; Left
	GM509000155-01	Microswitch Plate	Plastic
3	GM509Z00160-01	Spacer	
4	GM011019	Pin	Models through November 2012; Use with GM011008DX Microswitch Plate or GM011008SX Microswitch Plate
	GM011019Z	Pin	Models starting November 2012; Use with GM011008DX Microswitch Plate or GM011008SX Microswitch Plate
	GM509Z00163-01	Pin	Use with GM509000155-01 Microswitch Plate
5	GM221017025	Gas Spring	
6	GM011020	Gas Spring Lock	Models through November 2012
	GM011020Z	Gas Spring Lock	Models starting November 2012
7	GM409000095	Connecting Rod	
8	GM33429B	Lock Lever	
9	GM0110067035	Door	Gray
	GM0110069010	Door	White
10	GM33429	Lock	
11	GM334291	Key	
12	GMCRO831318	Pedal Microswitch	Models starting November 2012
13	GM017PIEREG35	Adjustable Foot	
14	GMCRO831613AR25	Pedal Microswitch	
15	GM0110017035	Side Plate	Gray; Right
	GM0110027035	Side Plate	Gray; Left
	GM0110019010	Side Plate	White; Right
	GM0110029010	Side Plate	White; Left
16	GM480000016	Emergency Stop Button	
17	GM027106	Sticker	
18	GM5060129	Thermostat	
	GM5060130	Thermostat Probe	
19	GM0401SG	Heater Control Light	Orange
20	GM04012D	On/Off Button	White
21	GM409000098	Sticker	Gray; Models starting October 2012
	GM409000098-02	Sticker	Black; Models starting October 2012
22	GM690000067-01	Control Panel Plate	Models starting October 2012
23	GM011003ET	Control Panel	Models starting April 2009 through October 2012
	GM490000022-01	Control Panel	Gray; Models starting October 2012; Includes items 21 and 22
	GM490000022-02	Control Panel	Black; Models starting October 2012; Includes items 21 and 22

Frame Assembly - Models IRI1000/20 and IRI1200/20 **(Drawing 2 of 2)**



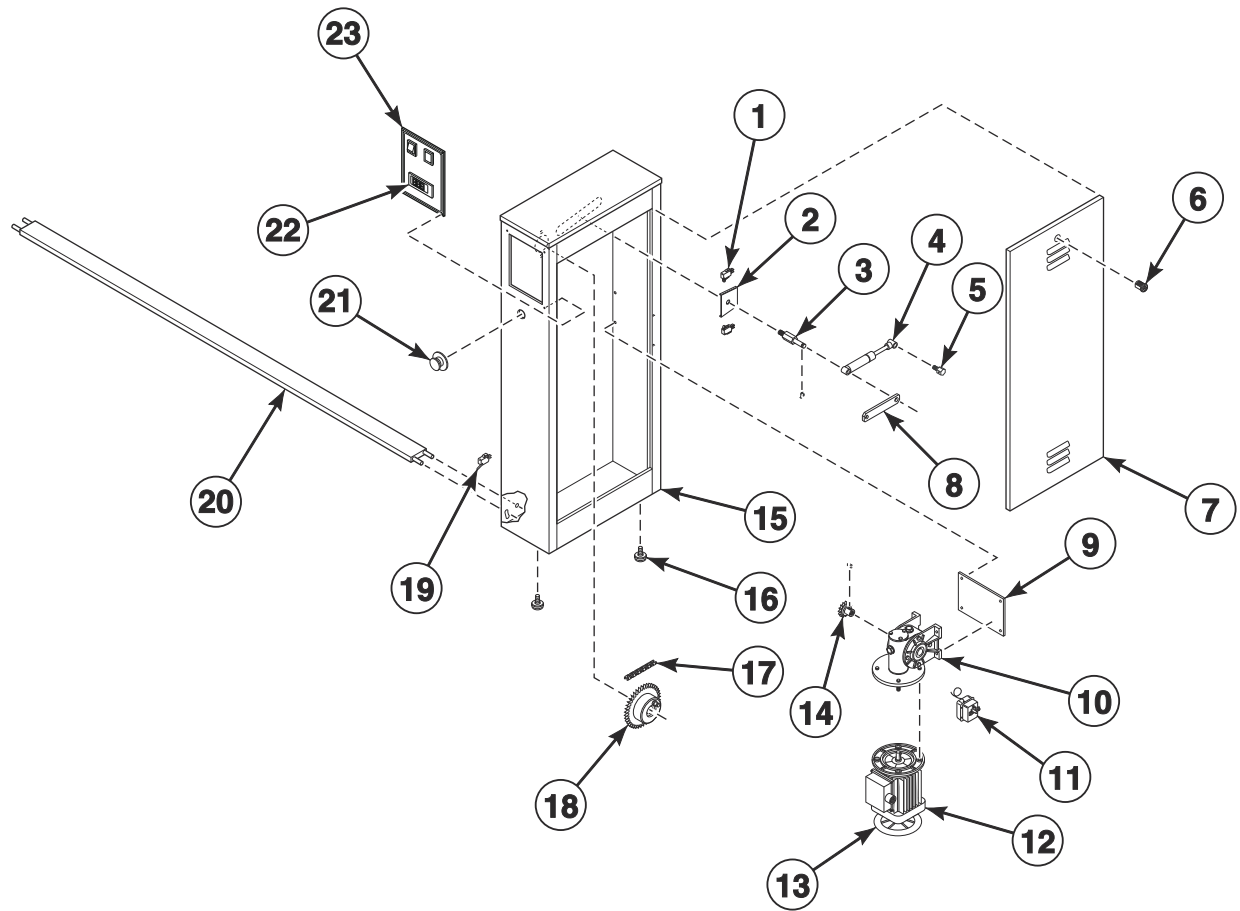
FWF239PA_D1445

Frame Assembly - Models IRI1000/20 and IRI1200/20 (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	GM509000001	Support Plate	
2	GMTRASF50	Transformer	
3	N/A	Fuse	
4	N/A	Terminal	
5	GM100-C09KJ01	Heating Contactor	
	GM5060141	Heating Contactor	
6	GMZ14F	Reduction Gear Pinion	
7	GM011024	Reduction Gear Plate	Models through November 2012
	GM011024Z	Reduction Gear Plate	Models starting November 2012
8	GM776Z12X36X3	Washer	
9	GM755Z12X90	Screw	
10	GM710V-1841	Safety Thermostat	
11	GMVD50FP	Emergency Handwheel	Models through November 2012
	GM609L00179-04	Emergency Handwheel	Models starting November 2012
12	GM25B14MASS	Roller Motor	Models through November 2012; 230V
	GM25B144PTASS	Roller Motor	Models starting November 2012; 230V/3/50 and 400V/3N/50
	GM5060191	Roller Motor	Models starting November 2012; 230V/1N/50
13	GM580000038-02	Motor and Handwheel Assembly	230V/3N/50 and 400V/3N/50
	GM580000038-03	Motor and Handwheel Assembly	230V/1N/50
14	GMRMI40S90	Reduction Gear	
15	GM11050	Chain	
16	GM49010009	Shafting Device	Models through November 2012; Right
	GM490100012	Shafting Device	Models starting November 2012; Right
	GM490100011	Shafting Device	Left
17	GM5060145	Contact Block	
18	GM5060141	Heating Contactor	
19	GMGW52004	Connector	

N/A = Part no longer available

Frame Assembly - Models IRI1000/25 and IRI1200/25

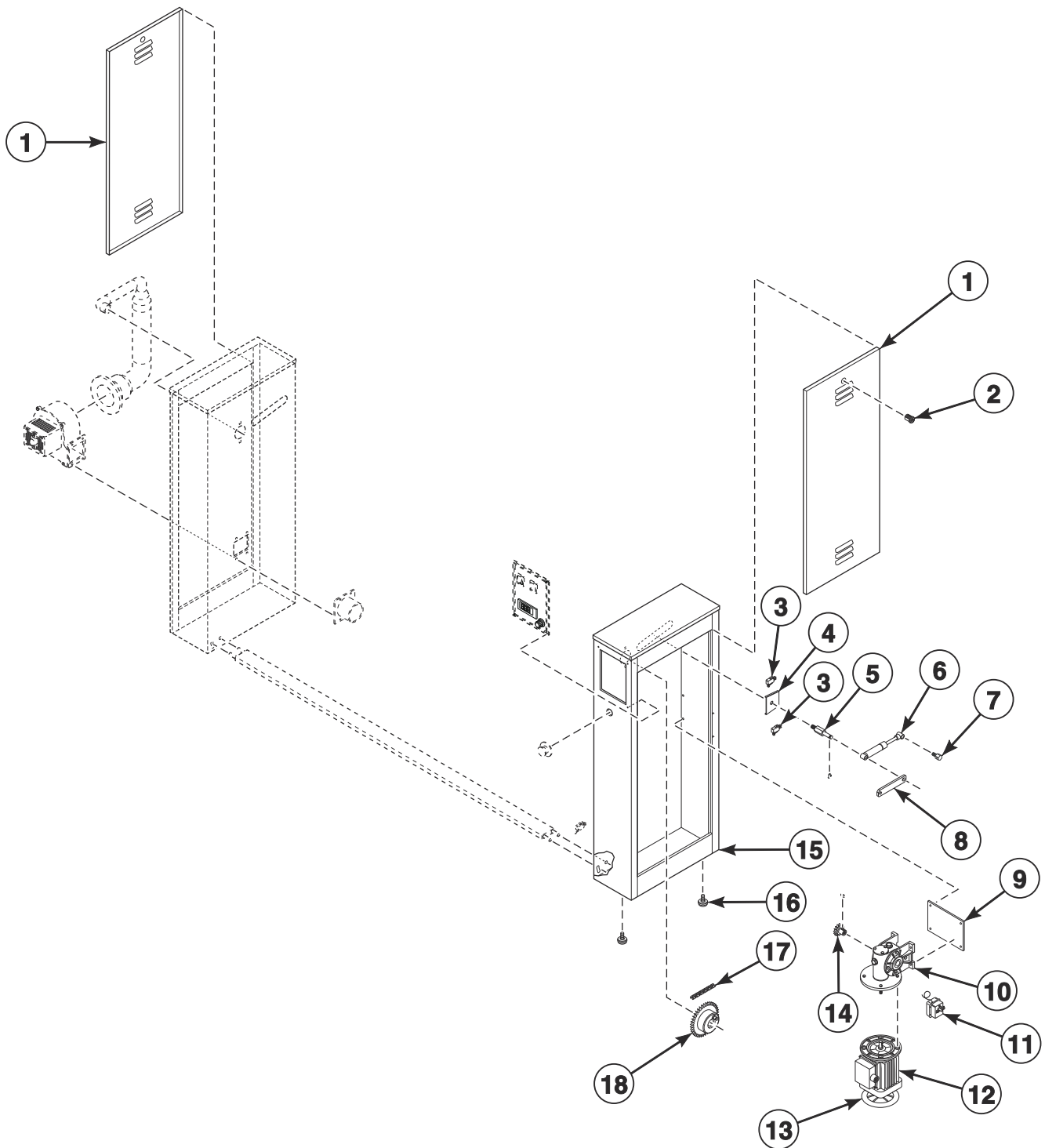


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Frame Assembly - Models IRI1000/25 and IRI1200/25

REF	PART NO.	DESCRIPTION	COMMENTS
1	GMCRO831613ER24	Ironing Plate Microswitch	
2	GM015010DX	Microswitch Plate	Metal; Right
	GM015010SX	Microswitch Plate	Metal; Left
	GM509000155-01	Microswitch Plate	Plastic
3	GM011019	Pin	Models through May 2012; Use with GM015010DX Microswitch Plate or GM015010SX Microswitch Plate
	GM011019Z	Pin	Models starting May 2012; Use with GM015010DX Microswitch Plate or GM015010SX Microswitch Plate
	GM509Z00163-01	Pin	Use with GM509000155-01 Microswitch Plate
4	GM221017036	Gas Spring	
5	GM011020	Gas Spring Lock	Models through May 2012
	GM011020Z	Gas Spring Lock	Models starting May 2012
6	GM33429	Lock	
7	GM011006	Door	
8	GM409000095	Connecting Rod	
9	GM011024	Reduction Gear Plate	Models through May 2012
	GM011024Z	Reduction Gear Plate	Models starting May 2012
10	GMRMI40S90	Reduction Gear	
11	GM710V-1841	Safety Thermostat	
12	GM25B144PTASS	Roller Motor	Models through May 2012; 230V/3N/50 Hz and 400V models starting May 2012
	GM5060191	Roller Motor	230V/1N/50 Hz models starting May 2012
13	GMVD50FP	Emergency Handwheel	Models through May 2012
	GM690L00179-04	Emergency Handwheel	Models starting May 2012
14	GMZ13F	Gear	Models through May 2012
	GMZ14F	Reduction Gear Pinion	Models starting May 2012
15	GM0170019010	Side Plate	White; Right
	GM0170029010	Side Plate	White; Left
	GM0170017035	Side Plate	Gray; Right
	GM0170027035	Side Plate	Gray; Left
16	GM017PIEREG35	Adjustable Foot	
17	GM026007	Chain	
18	GM490100011	Shafting Device	Left
	GM490100010	Shafting Device	Right
19	GMCRO831613AR25	Pedal Microswitch	
20	GM690000044-03	Pedal	Model IRI1000/25
	GM690000044-04	Pedal	Model IRI1200/25
21	GM480000008	Emergency Stop Button	
22	GM5060129	Thermostat	
	GM5060130	Thermostat Probe	
23	GM011003ET	Control Panel	Models through May 2012
	GM490000022-01	Control Panel	Models starting May 2012

Frame Assembly - Models IRI1400/25 and IRI1400/25AV **(Drawing 1 of 2)**

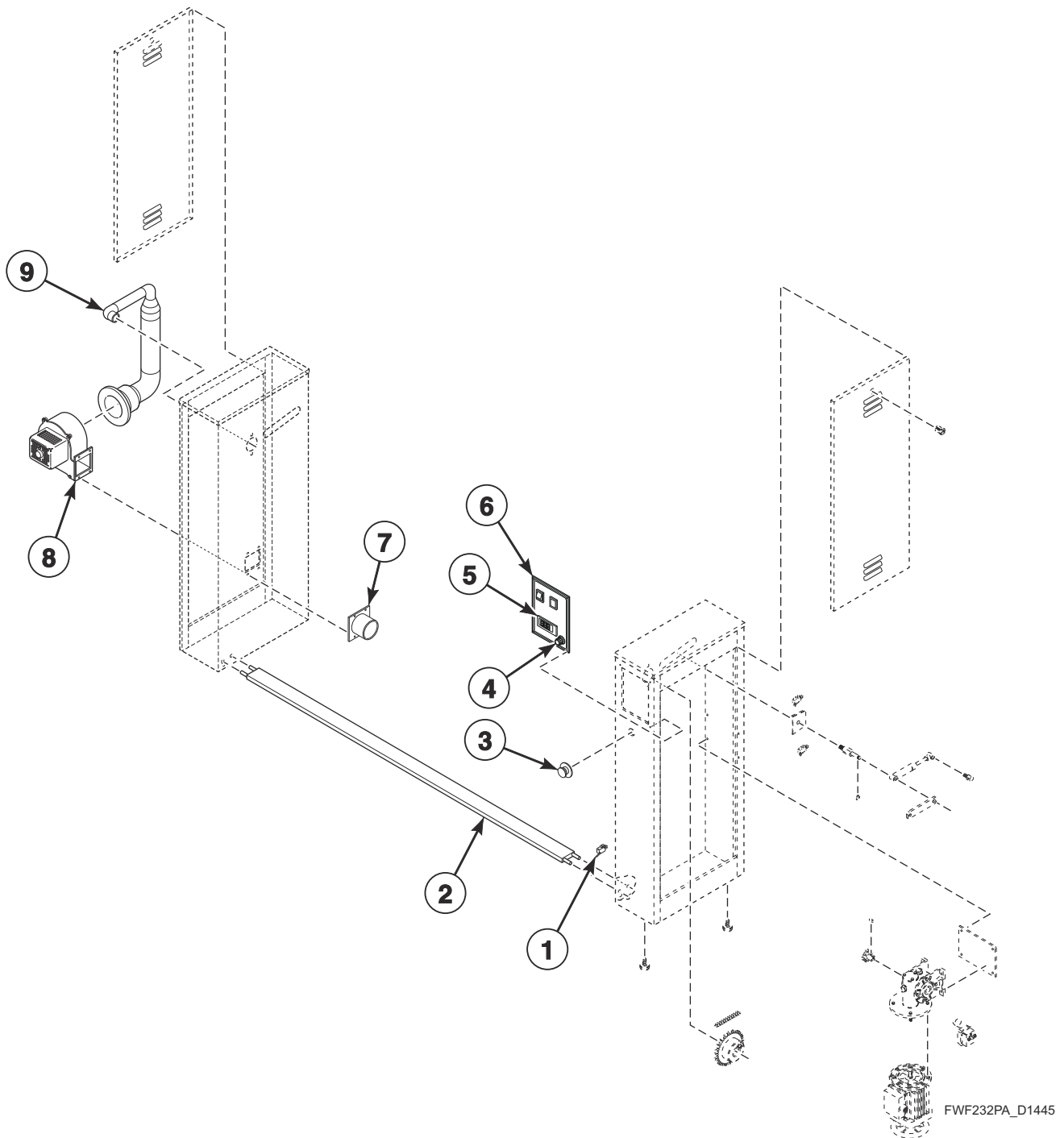


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Frame Assembly - Models IRI1400/25 and IRI1400/25AV (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	GM509000148-01	Gasket	Model IRI1400/25AV; Models starting May 2012
1	GM011006	Door	
2	GM33429	Lock	
	GM334291	Key	
3	GMCRO831613ER24	Ironing Plate Microswitch	
4	GM015010DX	Microswitch Plate	Metal; Right
	GM015010SX	Microswitch Plate	Metal; Left
	GM509000155-01	Microswitch Plate	Plastic
5	GM011019	Pin	Use with GM015010DX Microswitch Plate or GM015010SX Microswitch Plate
	GM509Z00163-01	Pin	Use with GM509000155-01 Microswitch Plate
6	GM221017036	Gas Spring	
7	GM011020	Gas Spring Lock	Models through May 2012
	GM011020Z	Gas Spring Lock	Models starting May 2012
8	GM409000095	Connecting Rod	Model IRI1400/25
	GM509Z00131	Connecting Rod	Model IRI1400/25AV
9	GM011024	Reduction Gear Plate	Models through May 2012
	GM011024Z	Reduction Gear Plate	Models starting May 2012
10	GMRMI40S90	Reduction Gear	
11	GM710V-1841	Safety Thermostat	
12	GM25B144PTASS	Roller Motor	230-400V/3N/50 Hz models through May 2012
	GM5060191	Roller Motor	230V/1N/50 Hz models starting May 2012
13	GMVD50FP	Emergency Handwheel	Models through May 2012
	GM690L00179-04	Emergency Handwheel	Models starting May 2012
14	GMZ13F	Gear	Models through May 2012
	GMZ14F	Reduction Gear Pinion	Models starting May 2012
15	GM0170017035	Side Plate	Gray; Right; Model IRI1400/25
	GM0330017035	Side Plate	Gray; Right; Model IRI1400/25AV
	GM0170019010	Side Plate	White; Right; Model IRI1400/25
	GM0330019010	Side Plate	White; Right; Model IRI1400/25AV
	GM0170027035	Side Plate	Gray; Left; Model IRI1400/25
	GM0330027035	Side Plate	Gray; Left; Model IRI1400/25AV
	GM0170029010	Side Plate	White; Left; Model IRI1400/25
	GM0330029010	Side Plate	White; Left; Model IRI1400/25AV
16	GM017PIEREG35	Adjustable Foot	
17	GM026007	Chain	
18	GM490100010	Shafting Device	Right; Model IRI1400/25
	GM590000057	Shafting Device	Right; Model IRI1400/25AV
	GM490100011	Shafting Device	Left; Model IRI1400/25
	GM590000056	Shafting Device	Left; Model IRI1400/25AV

Frame Assembly - Models IRI1400/25 and IRI1400/25AV (Drawing 2 of 2)



Frame Assembly - Models IRI1400/25 and IRI1400/25AV (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	GM509000148-01	Gasket	Model IRI1400/25AV; Models starting May 2012
1	GMCRO831613AR25	Pedal Microswitch	
2	GM690000044-05	Pedal	
3	GM480000008	Emergency Stop Button	
4	GM019102	Potentiometer	Model IRI1400/25AV; Models through May 2012
	GM508000001	Thermostat	Model IRI1400/25AV; Models starting May 2012
5	GM5060129	Thermostat	
	GM5060130	Thermostat Probe	
6	GM011003ET	Control Panel	Model IRI1400/25; Models through May 2012
	GM490000022-01	Control Panel	Model IRI1400/25; Models starting May 2012
	GM011003T	Control Panel	Model IRI1400/25AV; Models through May 2012
	GM490000022-03	Control Panel	Model IRI1400/25AV; Models starting May 2012
7	GM033010	Exhaust System Union	Model IRI1400/25AV; Models through May 2012
	GM609Z00279-01	Exhaust System Union	Model IRI1400/25AV; Models starting May 2012
8	GM033012	Exhaust System Unit	Model IRI1400/25AV
9	GM033011	Fan Manifold	Model IRI1400/25AV; Models through May 2012
	GM590V70071-01	Fan Manifold	Model IRI1400/25AV; Models starting May 2012

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